

Torchflex™ TF-95-SF-Base

HEAT WELDED BASE SHEET

STOCK# 7750003

ROLLS PER PALLET: 32

PALLET SIZE: 132 cm x 112 cm

(52 in x 44 in)

LENGTH: 15 m (49.2 ft)

WIDTH: 1000 mm (39.4 in)

AREA: 15 m² (161.5 ft²)

MEMBRANE COVERAGE: 13.66 m² (147 ft²)

THICKNESS: 2.2 mm (87 mils)

SELVAGE: 90 mm (3.5 in)

Note: All reported values are nominal.



 **COMMERCIAL**



A durable and reinforced heat welded base sheet, let IKO Torchflex TF-95-SF-Base Heat Welded Base Sheet go to work for your next roofing project.

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HEAT WELDED BASE SHEET

Reinforced

Torchflex TF-95-SF-Base Heat Welded Base Sheet is constructed using an inorganic reinforcing mat of high strength non-woven glass fibers, coated top & bottom with select SBS polymers and premium asphalt.

Lays Flat

Torchflex TF-95-SF-Base can be used as the “lay-flat” base sheet in a layered membrane construction system.

Non-Stick Surface

The top surface of Torchflex TF-95-SF-Base is sanded to prevent sticking in the roll during application and to allow cap sheets to be installed via mopping asphalt or an IKO-approved cold process adhesive.

Film Covered Bottom

The underside of the product is covered with a micro perforated film surface that conveniently disappears upon torch welding to the substrate.

- SANDED SURFACE
- DURABLE

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IKO®

COMMERCIAL



When used with a cap sheet, **Torchflex TF-95-SF-Base** satisfies the requirements of CGSB-37.56-M, as well as ASTM D6163 for Type I, Grade S materials.

ISO 9001:2015 REGISTERED FACILITY

Please contact your *IKO Technical Representative* for specific slope requirements.

CHARACTERISTICS	UNITS	MEETS/ EXCEEDS	SPECIFICATIONS	TEST METHOD**	STANDARD LIMITS
Cold Flex:	°C (°F)	✓	ASTM D6163	ASTM D5147	MIN: -18 (0)
Tensile Strength	kN/m (lbf/in)	✓	ASTM D6163	ASTM D5147	MIN: 5.3 (30)
MD:		✓			
XD:		✓			
Ultimate Elongation	%	✓	ASTM D6163	ASTM D5147	MIN: 3
MD:		✓			
XD:		✓			
Tear Strength	N (lbf)	✓	CGSB-37.56-M	CGSB-37.56-M	MIN: 20 (4.5)*
MD:		✓			
XD:		✓			
Tensile-Tear	N (lbf)	✓	ASTM D6163	ASTM D5147	MIN: 156 (35)
MD:		✓			
XD:		✓			
Lap Strength (5D @ 23°C)	kN/m (lbf/in)	✓	CGSB-37.56-M	CGSB-37.56-M	MIN: 4 (23)*
MD:		✓			
XD:		✓			

* CGSB-37.56-M revision, 9th draft, dated January 1997. ** Although both ASTM and CGSB may have requirements for a particular test, only the more stringent is indicated. The information on this product information sheet is based upon data considered to be true and accurate, based on laboratory tests and production measurements, and is offered solely for the user's consideration, investigation and verification. Nothing contained herein is representative of a warranty or guarantee for which the manufacturer can be held legally responsible. The manufacturer does not assume any responsibility for any misrepresentation or assumptions the reader may formulate.