HI-PRO PVC
Molded Sealant Pockets

DESCRIPTION & USE

Lexcan Hi-Pro PVC Molded Sealant Pockets are two part, interlocking pre-molded pocket flashings for sealing irregularly shaped protrusions. Pockets can be adjusted from 11.5" to 7.5" in length by following the cutting lines molded into the pocket. Use with Lexcan Thermoplastic One-Part Pourable Sealer. PVC Molded Sealant Pockets are used to seal pipe clusters or irregularly shaped protrusions through PVC Membrane roofs.

FEATURES & BENEFITS

- More professional and consistent appearance than field fabricating a sealant pocket from coated metal or other material
- Provides substantial labour savings compared to field fabricating a sealant pocket from coated metal or other material

TECHNICAL DATA

Physical Properties	
Size:	7.5" to 11.5" x 6"
Packaging:	5 pockets / carton
Weight (each):	0.25 kg (0.55 lbs)
Material:	Non-reinforced PVC
Colour:	White

CAUTIONS & LIMITATIONS

- Do not use Lexcan Hi-Pro PVC Molded Sealant Pockets on any penetrations that exceed 71°C (160°F)
- The walls of the sealant pocket must be a minimum of one-inch from any penetration.
- PVC Molded Sealant Pockets that have been exposed to the weather for 7 days or longer must be cleaned with Lexcan Hi-Pro PVC Weathered Membrane Cleaner prior to hot air welding.
- Lexcan Hi-Pro PVC Membrane Cleaner is specific to PVC Membrane. Do not use Lexcan Weathered Membrane Cleaner on PVC membrane.

INSTALLATION INSTRUCTIONS

1. Thoroughly clean Hi-Pro PVC Molded Sealant Pockets and adjacent field membrane with Hi-Pro PVC Weathered Membrane Cleaner.

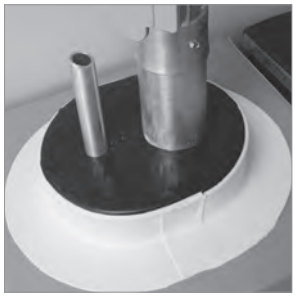
1. Overlay cut in PVC Membrane

2. Ensure proper fit of 2 piece PVC Molded Sealant Pocket

3. Heat weld vertical & horizontal seams first

4. Heat weld 2 piece PVC Molded Sealant Pocket to PVCmembrane

5. Probe all seams



6. LEXCAN 2 part PVC Molded Sealant Pocket

2. Install Hi-Pro PVC Molded Sealant Pocket around penetration(s) and overlap as indicated.
3. Weld overlaps first, ensuring that the bottom flange is separated from the field sheet.
4. Weld the transition in the overlap area using a hand welder set between 5 and 6.
5. Weld the remaining flange area of the overlap.
6. Lastly, heat weld assembled Hi-Pro PVC Molded Sealant Pocket to the field membrane.
7. Prior to the installation of the Pourable Sealer, clean the inside of the pocket with Hi-Pro PVC Membrane Cleaner.
8. Fill all voids between the penetration(s) and the substrate to ensure that the filler material does not flow through.