

### DESCRIPTION & USE

LEXCAN HI-PRO PVC INSIDE / OUTSIDE CORNER (FLOWER) is made of non-reinforced PVC membrane with Elvaloy®\* KEE. It is prefabricated and used for flashing inside and outside corners on a variety of details.

### FEATURES & BENEFITS

**Prefabricated Membrane Accessory** - provides substantial labour savings compared to field fabricating inside and outside corners from non-reinforced flashing.

### TECHNICAL DATA

Typical Properties & Characteristics	
Material:	Non-reinforced PVC with Elvaloy®* KEE
Size:	152 mm (6") diameter
Available Colours:	White and Grey

\* Elvaloy® KEE is a registered trademark of Dow.

### PACKAGING

Quantity per Box:	20 per box
Weight per Corner:	55 g (1.9 oz)
Box Weight:	1.4 kg (3.1 lbs)

### STORAGE

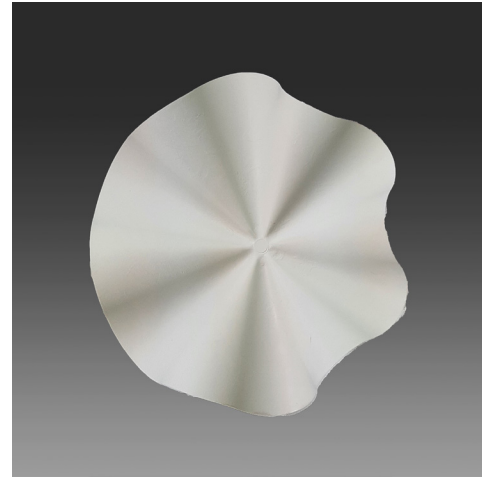
Store indoors, out of direct sunlight, and keep clean and dry prior to application.

### INSTALLATION

**Note:** Prior to installation, ensure the welding surface is clean by using a LEXCAN SINGLE PLY MEMBRANE CLEANER.

#### Outside Corner:

1. Position the HI-PRO PVC INSIDE / OUTSIDE CORNER into the desired corner.
2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
3. Crease the corner flashing, by using the edge of a roller, into any underlying seam to achieve a proper seal.
4. Once the Corner has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.



#### Inside Corner:

1. Fold the HI-PRO PVC INSIDE / OUTSIDE CORNER, so that it conforms to the inside corner, and weld it.
2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
3. Once the Corner has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.