# HPRO PVC T-Joint Covers

#### **DESCRIPTION & USE**

Lexcan Hi-Pro PVC T-Joint Covers are formed from 1.5 mm (60-mil) white or 1.01 mm (40-mil) grey un-reinforced PVC membrane cut into a 4.5" diameter circle. T-Joint Covers are used to reinforce "T" intersections in field seams and at various angle seam transitions.

Installation of Hi-Pro T-Joint Covers is mandatory on all Hi-Pro PVC Roofing Systems.

## **FEATURES & BENEFITS**

- More professional and consistent appearance than field fabricated T-Joint Covers
- Provides substantial labour savings compared to field fabricated T-Joint Covers

## **TECHNICAL DATA**

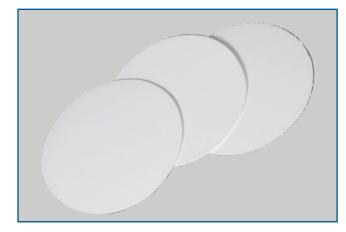
Typical Properties & Characteristics		
Sizes:	114 mm (4.5″)	
Thickness:	1.5 mm (0.060") - White 1.02 mm (0.040") - Grey	
Packaging:	100 per box	
Weight (per box):	1.6 kg (3.5 lbs)	
Material:	Un-reinforced PVC	
Colour:	White and Grey	

LEED Information	
Pre-Consumer Recycled Content:	0%
Post-Consumer Recycled Content:	0%
Solar Reflectance Index (SRI):	White - 111 Grey - 43

#### **CAUTIONS & LIMITATIONS**

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- Hi-Pro PVC T-Joint Cover is not intended to overlay fasteners and plates as this requires the use of reinforced membrane.
- Store Hi-Pro PVC T-Joint Covers in a cool, shaded area and cover with light colored, breathable, waterproof tarpaulins. T-Joint Covers that have been exposed to the weather must be cleaned with Lexcan Hi-Pro PVC Membrane Cleaner prior to hot-air welding.
- Lexcan Hi-Pro PVC Membrane Cleaner is specific to PVC Membrane. Do not use Lexcan Weathered Membrane Cleaner on PVC membrane.



## **INSTALLATION**

- 1. Clean splice intersection area with Lexcan Hi-Pro PVC Membrane Cleaner.
- 2. Use a lower temperature setting on the hand hot air welder than that used for welding reinforced PVC membrane.
- 3. Center the Hi-Pro PVC T-Joint Cover over the splice intersection. Begin welding at the center point and work towards the outside. Use the edge of the roller to crease the T-Joint cover into membrane step-offs to achieve a proper seal.
- 4. Once the Hi-Pro PVC T-Joint Cover has completely cooled, using a seam probe, check all splices for voids and cold welds. Make any needed repairs.

## LEXCAN SINGLE PLY ROOFING SYSTEMS

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