

DESCRIPTION & USE

LEXCAN HI-TUFF TPO UNIVERSAL CORNER is made of 1.5 mm (60-mil) injection-molded, weldable TPO. It is pre-molded and used to flash inside and outside corners on a variety of details.

FEATURES & BENEFITS

Versatile - can be cut into one inside or outside corner, as well as conforms easily to details where right angles are typical.

Aesthetically Pleasing - more professional and consistent appearance than field-fabricated corners from un-reinforced flashing.

Saves Money - provides substantial labour savings compared to field-fabricating details from un-reinforced flashing.

TECHNICAL DATA

Typical Properties & Characteristics	
Material:	Injection-molded weldable TPO
Thickness:	1.5 mm (0.060")
Colour:	White

PACKAGING & COVERAGE

Quantity per Box:	20 per box
Packaging Size:	254 mm x 254 mm x 114 mm (10" x 10" x 4.5")
Box Weight:	2.72 kg (6 lbs.)

STORAGE

Store HI-TUFF TPO UNIVERSAL CORNER in a cool, shaded area and in its original packaging. Product that has been exposed to the weather, or contaminated with dirt, must be prepared with LEXCAN SINGLE PLY MEMBRANE CLEANER before hot-air welding.

INSTALLATION

Note: Prior to installation, ensure the welding surface is clean by using LEXCAN SINGLE PLY MEMBRANE CLEANER.

For cutting purposes, cutting instructions are molded into each unit.

Outside Corner

1. Position the HI-TUFF TPO UNIVERSAL CORNER over the outside intersection of the corner.
2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
3. Crease the HI-TUFF TPO UNIVERSAL CORNER, by using the edge of a roller, into any underlaying seam to achieve a proper seal.



4. Once the HI-TUFF TPO UNIVERSAL CORNER has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.

Inside Corner

1. Position the HI-TUFF TPO UNIVERSAL CORNER into the desired corner.
2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
3. Once the HI-TUFF TPO UNIVERSAL CORNER has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.